



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M Medium Strength Blue Threadlocker, P.N. 08731  
**MANUFACTURER:** 3M  
**DIVISION:** Automotive Aftermarket  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 08/22/12  
**Supersedes Date:** 01/26/06

**Document Group:** 07-7790-4

#### Product Use:

**Intended Use:** Automotive  
**Specific Use:** Adhesive

### SECTION 2: INGREDIENTS

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
POLYETHYLENE GLYCOL DIMETHACRYLATE	25852-47-5	40 - 70
TETRAETHYLENE GLYCOL DI-2-ETHYLHEXOATE	18268-70-7	10 - 30
AMORPHOUS SILICA	68909-20-6	5 - 10
SACCHARIN	81-07-2	1 - 5
ETHYLENE GLYCOL	107-21-1	1 - 5
CUMENE HYDROPEROXIDE	80-15-9	<= 2
N,N-Dimethyl-o-toluidine	609-72-3	< 0.4

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Blue paste, mild organic odor

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** Contact with aluminum or zinc in a pressurized system may generate hydrogen gas which could create an explosion hazard. Hazardous polymerization may occur. May cause severe eye irritation. May cause allergic skin reaction. May cause severe skin irritation. May cause target organ effects.

## 3.2 POTENTIAL HEALTH EFFECTS

### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

### Skin Contact:

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

### Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Cardiac Effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical

attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## 4.2 NOTE TO PHYSICIANS

This product contains ethylene glycol. Effects of oral ethylene glycol poisoning can be divided into three stages which generally occur over a time-course of hours to days following ingestion: Stage 1 (neurological effects), stage 2 (cardiopulmonary effects) and stage 3 (renal effects). If ethylene glycol poisoning is confirmed, intravenous (IV) administration of ethanol should be considered. Additional pharmacologic and supportive care should be based on the treating physician's judgement.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	No Data Available
Flash Point	>=212 °F [Test Method: Cleveland Open Cup]
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Contact with aluminum or zinc in a pressurized system may generate hydrogen gas which could create an explosion hazard.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.**

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

### 6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

### Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from aluminum and zinc. Avoid breathing of vapors, mists or spray. Avoid skin contact. Keep out of the reach of children. For industrial or professional use only. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

### 7.2 STORAGE

Store away from heat. Store out of direct sunlight. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from oxidizing agents. Store in a cool, dry place.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. If exhaust ventilation is not available, use appropriate respiratory protection. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields

Indirect Vented Goggles

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#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

Nitrile Rubber

Polyethylene

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#### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**8.2.4 Prevention of Swallowing**

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

**8.3 EXPOSURE GUIDELINES**

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
CUMENE HYDROPEROXIDE	AIHA	TWA	6 mg/m3	Skin Notation*
ETHYLENE GLYCOL	ACGIH	CEIL, as aerosol	100 mg/m3	
ETHYLENE GLYCOL	CMRG	CEIL, as vapor and aerosol	100 mg/m3	

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

**SOURCE OF EXPOSURE LIMIT DATA:**

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Odor, Color, Grade:</b>	Blue paste, mild organic odor
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	>=212 °F [ <i>Test Method:</i> Cleveland Open Cup]
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Boiling Point</b>	>= 300 °F
<b>Density</b>	1.1 g/ml
<b>Vapor Density</b>	1.01 [ <i>Ref Std:</i> AIR=1]
<b>Vapor Pressure</b>	< 5 mmHg
<b>Specific Gravity</b>	1.1 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Evaporation rate</b>	Nil
<b>Hazardous Air Pollutants</b>	2 % weight [ <i>Test Method:</i> Calculated]
<b>Volatile Organic Compounds</b>	0.17 lb/gal [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Volatile Organic Compounds</b>	1.8 % weight [ <i>Test Method:</i> calculated per CARB title 2]
<b>Volatile Organic Compounds</b>	20 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	5.25 %
<b>VOC Less H2O &amp; Exempt Solvents</b>	20 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Viscosity</b>	800 - 1600 centipoise [ <i>Details:</i> Brookfield RVT Spindle #2 @20rpm 25 C]

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

Heat  
Sparks and/or flames

**10.2 Materials to avoid**

Alkali and alkaline earth metals  
Strong oxidizing agents  
Aluminum  
Metal powder  
Reducing agents  
Zinc

**Hazardous Polymerization:** Hazardous polymerization may occur.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide  
Carbon dioxide

**Condition**

Not Specified  
Not Specified

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL INFORMATION**

Not determined.

**CHEMICAL FATE INFORMATION**

Not determined.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**

**ID Number(s):**

LB-K000-0569-0, 60-4550-6754-0, 60-9800-2825-6, 60-9800-3331-4

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
SACCHARIN	81-07-2	1 - 5
ETHYLENE GLYCOL	107-21-1	1 - 5
CUMENE HYDROPEROXIDE	80-15-9	<= 2

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

**Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Reason for Reissue:** The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

### Revision Changes:

Section 1: Product use information was modified.

Section 16: NFPA hazard classification for health was modified.

Section 16: Disclaimer (second paragraph) was modified.

Section 3: Immediate skin hazard(s) was modified.

Section 3: Potential effects from inhalation information was modified.

Section 5: Unusual fire and explosion hazard information was modified.  
Section 7: Storage information was modified.  
Section 8: Engineering controls information was modified.  
Section 8: Prevention of swallowing information was modified.  
Section 10: Hazardous decomposition or by-products table was modified.  
Section 13: Waste disposal method information was modified.  
Section 8: Eye/face protection information was modified.  
Section 8: Skin protection - recommended gloves information was modified.  
Section 8: Respiratory protection - recommended respirators information was modified.  
Section 8: Respiratory protection - recommended respirators was modified.  
Section 14: Transportation legal text was modified.  
Section 3: Other health effects information was modified.  
Section 15: Inventories information was modified.  
Section 9: Density information was modified.  
Section 9: Vapor density value was modified.  
Section 9: Vapor pressure value was modified.  
Section 9: Boiling point information was modified.  
Section 5: Flammable limits (UE) information was modified.  
Section 5: Flammable limits (LEL) information was modified.  
Section 5: Autoignition temperature information was modified.  
Section 5: Flash point information was modified.  
Section 9: Property description for optional properties was modified.  
Section 9: Specific gravity information was modified.  
Section 9: pH information was modified.  
Section 9: Melting point information was modified.  
Section 8: Respiratory protection - recommended respirators guide was modified.  
Section 9: Flash point information was modified.  
Section 9: Flammable limits (LEL) information was modified.  
Section 9: Flammable limits (UEL) information was modified.  
Section 9: Autoignition temperature information was modified.  
Section 4: Note to physicians heading was added.  
Section 13: EPA hazardous waste number (RCRA) heading was added.  
Section 13: EPA hazardous waste number (RCRA) information was added.  
Section 4: Note to physicians was added.  
Section 14: ID Number Heading Template 1 was added.  
Section 14: ID Number(s) Template 1 was added.  
Section 2: Ingredient table was added.  
Section 15: EPCRA 313 information was added.  
Section 15: EPCRA 313 text was added.  
Section 8: Exposure guidelines ingredient information was added.  
Section 8: Exposure guideline note was added.  
Section 8: Exposure guidelines data source legend was added.  
Section 6: 6.2. Environmental precautions heading was added.  
Section 6: 6.1. Personal precautions, protective equipment and emergency procedures heading was added.  
Section 10.1 Conditions to avoid heading was added.  
Section 10.2 Materials to avoid heading was added.  
Section 16: Web address was added.  
Section 6: Personal precautions information was added.  
Section 6: Environmental procedures information was added.  
Section 6: Methods for cleaning up information was added.  
Section 10: Materials to avoid physical property was added.  
Section 10: Conditions to avoid physical property was added.  
Section 1: Address was added.  
Copyright was added.  
Company logo was added.  
Section 6: Clean-up methods heading was added.



Telephone header was added.  
Company Telephone was added.  
Section 1: Emergency phone information was added.  
Section 1: Emergency phone information was deleted.  
Company Logo was deleted.  
Copyright was deleted.  
Section 16: Web address heading was deleted.  
Section 6: Release measures information was deleted.  
Section 6: Release measures heading was deleted.  
Section 10: Materials and conditions to avoid physical property was deleted.  
Section 1: Address line 1 was deleted.  
Section 1: Address line 2 was deleted.  
Section 8: Respiratory protection - recommended respirators punctuation was deleted.

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