



August 26, 2010

Dear Blue Bird Owner,

On certain 2009-2011 model year Blue Bird Vision model buses equipped with GM 8.1L propane engines the flange on the starter mounting bolts is too large and may prevent the bolts from seating properly. If the bolts do not seat properly, they may become loose and cause starting problems. The starter mounting bolts must be replaced according to the instructions provided in Service Bulletin S10SK. Copy attached.

Your buses affected by Service Bulletin S10SK are identified by body serial number on the enclosed cover sheet.

Labor time to Service Bulletin S10SK is 0.2 hrs (12 minutes) per bus.

Parts for Service Bulletin S10SK are available through your Blue Bird dealer.

You may contact your Blue Bird dealer to arrange to have this service bulletin performed. Or, if you prefer, you may perform this service bulletin yourself or have a qualified repair facility convenient to you perform it. A qualified technician should perform this procedure.

Service Bulletin S10SK ends one (1) year from date of issue.

Should you have any questions concerning this bulletin, please contact your Blue Bird dealer.

Sincerely,

Bill Coleman
Engineering Services
Blue Bird Corporation
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Incorrect Starter Mounting Bolts

BULLETIN

Models Affected: 2009-2011 Model Year Vision with GM 8.1 L Propane Engines

ISSUE

The flange on the starter mounting bolts is too large and prevents the bolt from seating properly. If the bolt does not seat properly it may become loose and cause starting problems.

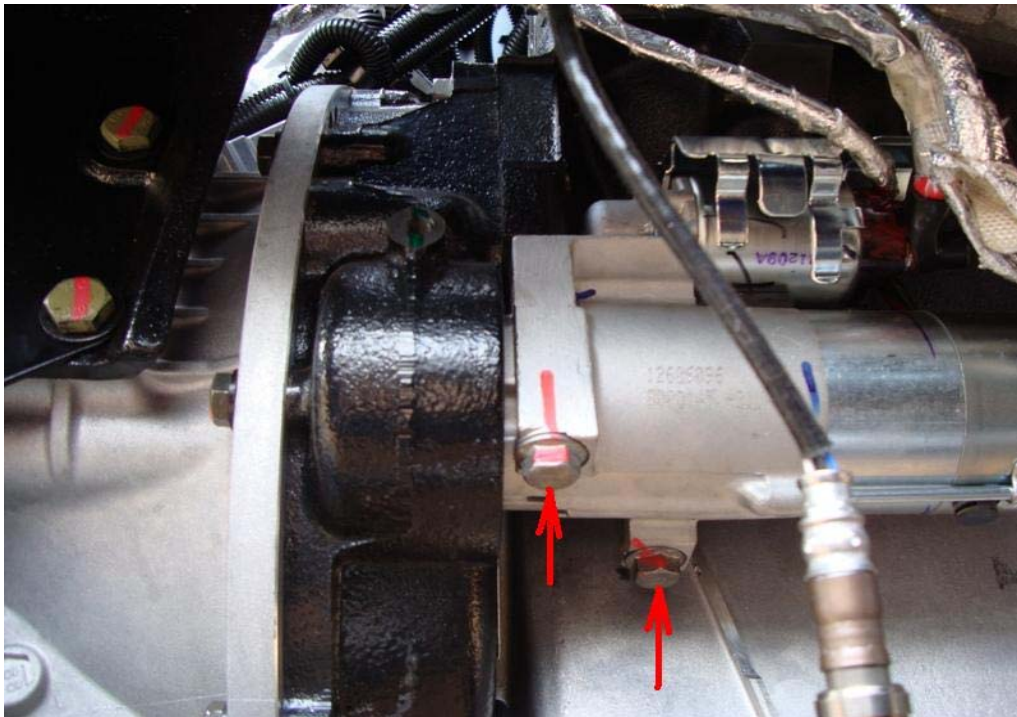
CORRECTIVE ACTION

Replace original starter mounting bolts with new mounting bolts with proper size flange.

PROCEDURE

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment when performing these procedures.

1. Park the bus on a level surface, apply parking brakes, switch engine off, remove ignition key and chock wheels.
2. Locate starter on the right hand side of the engine on the flywheel housing.



3. Replace starter mounting bolts one at a time (so you don't have to remove the starter) with the new bolts (10003378). **Do NOT use any washers.** Torque: 37 FT-LB
4. Remove wheel chocks and place bus back in normal service.