



Driver's Heater Switch Panel Inverter Failure

RECALL

Models Affected: Certain 2015-2016 Vision

ISSUE

Inverters may have a manufacturing defect where the panel inverter may fail and may produce smoke and a possible thermal event.

CORRECTIVE ACTION

Replace the inverter with a new inverter.

PROCEDURE

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.

1. Park bus, apply parking brake, and remove ignition key.
2. Disconnect battery ground cable(s).
3. Driver's heater control panel is located on the driver's console.
4. Locate and remove six (6) screws that attach panel-to-console.

Remove six (6) screws from Driver's
Heater Control Panel

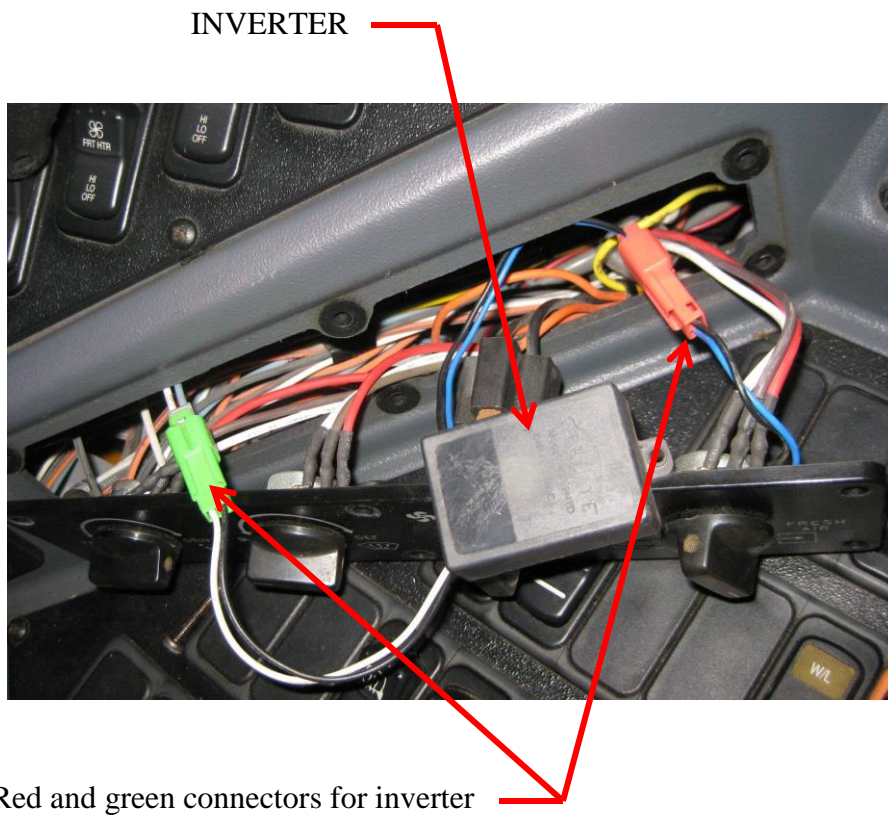




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5. Pull the panel assembly toward the center of the bus to access inverter.
6. Unplug red and green connectors, and then remove inverter.
7. Connect new inverter to the appropriate red and green connectors. Place inverter and wiring back into the driver console and install the six screws that were removed in Step 4.
8. Reconnect battery ground cable(s).
9. Place bus back in service.



PARTS LIST

PART NUMBER	DESCRIPTION	QUANTITY
10018680	INVERTER, HEATER CONTROL PANEL	1

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